

<u>No. 4400</u> <u>Nov. '01</u>

RAVAX FINISH

RAVAX FINISH, based on a chlorinated rubber vehicle, physically by evaporation of the solvents.

It has the following advantages;

- 1. Excellent weathering resistance and gloss and colour retention
- 2. Excellent application workability
- 3. Excellent adhesion property
- 4. Excellent resistance to sea water and fresh water, and chemicals
- 5. Fast dry

TECHNICAL DATA

Туре	:	Chlorinated rubber finish paint
Recommended Use	:	As a finishing coat of chlorinated rubber system for steel structures, plants, bridges, oil storage tanks exterior, etc
Colour	:	White, as specified
Flash Point	:	26 °C
Volume Solid	:	42 ±2%
Coverage (Theoretical)	:	$13.9-8.3 m^2/L ; 95-158 g/m^2$
Wet Film Thickness	:	2.9-4.8 mils. ; $72-120$ µm
Dry Film Thickness	:	1.2 - 2.0 mils. ; $30 - 50$ µm
Drying Time (at D.F.T. 30µm)	:	$\begin{array}{c cccc} Temperature & 5^{\circ}C & 10^{\circ}C & 20^{\circ}C & 30^{\circ}C \\ Surface Dry & 1 hr. & 50 min. & 30 min. & 20 min. \\ Hard Dry & 6 hrs. & 5 hrs. & 4 hrs. & 3.5 hrs. \end{array}$
Painting Interval (at D.F.T. 30µm)	:	Min. 12 hrs. 9 hrs. 6 hrs. 5 hrs. Max. - - - - -
Thinner	:	RAVAX THINNER
Method of Application	:	Airless spray, Brush, Roller
Condition for Application	:	Temperature:Min. 0 °CHumidity:Max. 85% R.H.For Airless spray ;:Graco 719Paint output pressure:11.7 – 17.7 MPa (g)Viscosity:100 sec. (Ford Cup No.4)Thinning:0 - 5 % by volume
Preferable Preceding Coats	:	RAVAX PRIMER, RAVAX PRIMER HB etc.
Preferable Subsequent Coats	:	-
Packaging	:	One pack product